



# Manual Creasing Machine

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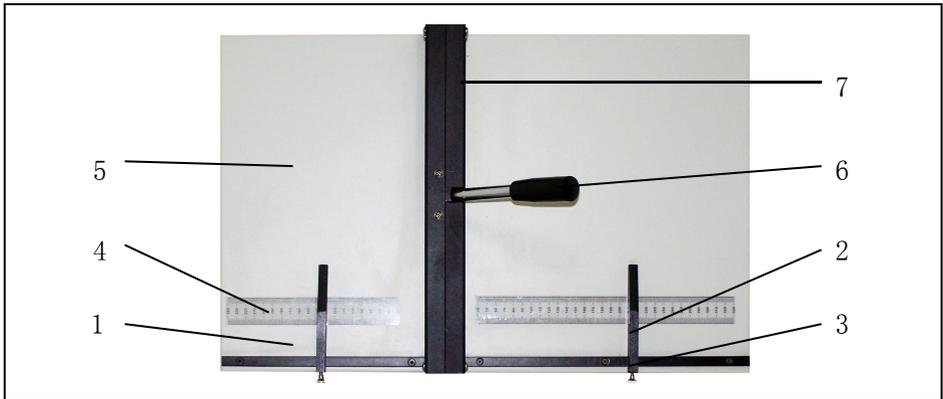
## **intimus CR-460 MC**

### Product user manual

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## 1. Components Names



### Machine Structure

- |                           |                                    |
|---------------------------|------------------------------------|
| 1. Fixed position vernier | 2. Moving position vernier         |
| 3. Vernier lock           | 4. Position ruler                  |
| 6. Creasing handle        | 5. Operation platform              |
|                           | 7. Mechanism core protection cover |

## 2. Technical Parameter

Function/Model	CR-460 MC
Working Width	460mm
Working Thickness	<0.36mm
Impress Width	1.3mm
Impress Thickness	0.4mm
Machine Size	60X49.5X16cm
Machine Weight	10.2kgs

## 3. Installation Instructions

### Installation Location

Before the installation, please put the machine on an appropriate operation platform, leave enough operation space and be sure to set the machine up stable.

## 4. Operation Instructions



Please read the manual carefully before using Creasing Machine



One operator is required when the machine is working



**Please do not push the handle strongly, in case any damage occurred for the machine, which will shorten its usage**

### Operation Procedures

- Make sure the position and size of the creasing first, if only one piece of creasing is needed, fix the position of right-side Slide Positioning Model according to the creasing size.
- If two pieces of creasing are needed, i.e. book spine creasing and reading creasing: make sure the position of book spine creasing first, move the right-side Slide Positioning Model to that position and fix, then move the left-side Slide Positioning Model to correct position and fix according to the reading creasing size and position.



**When moving the Slide Positioning Model to the needed position, please push its head there, and fix the screws manually, then the model is fixed there, in case the creasing position is not exact**

- When the Slide Positioning Model is fixed in the needed position, put down the creasing papers from Mechanism core protection cover and rely it on the fixed Slide Positioning Model back side.
- If only one piece of creasing is needed, move the paper rightward, and rely it on the fixed right-side Slide Positioning Model right side. Push the operation handle downward, hold it up, and take out of creasing paper. Creasing is ready.
- If two pieces of creasing are needed, move the paper rightward first, and rely it on the fixed right-side Slide Positioning Model right side. Push the operation handle downward, hold it up, and then move the paper leftward, rely it on the left-side Slide Positioning Model left side. Push the operation handle downward, hold it up, and take out of creasing paper. Creasing is ready.