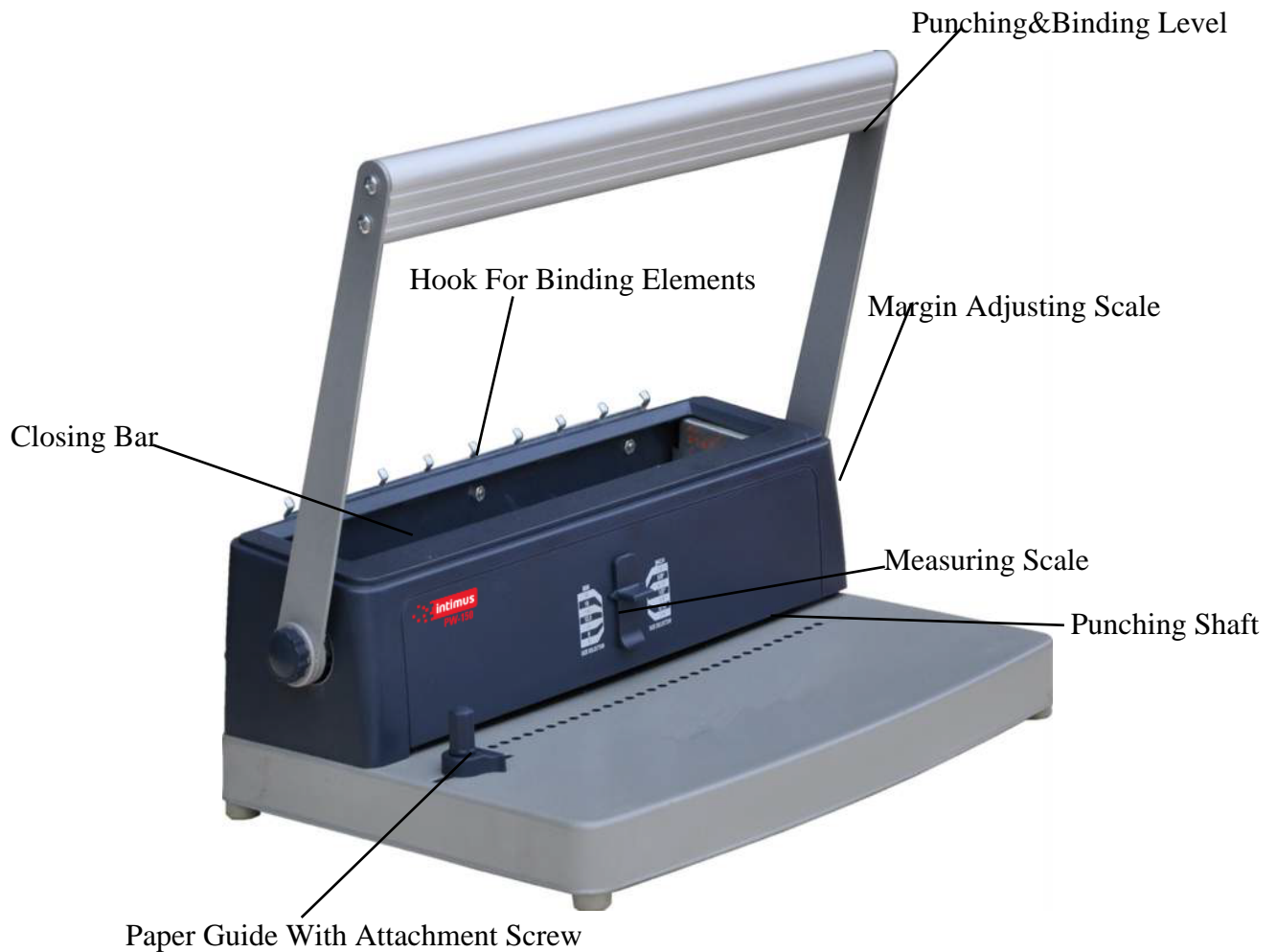


# Wire Binding Machine

GB





## CAPABILITIES

### Technical Data

Width	: 300mm
Punching Thickness	: 15sheets
Punch PVC Cover	: 2sheets
Punch PP Cover	: 1sheet
Machine Dimension	: 44.5x21x28.8cm
Weight	: 6.6kgs
Binding Thickness	: 143sheets
Pitch	: 8.47
Numbers of Punch Pins	: 34

# IMPORTANT SAFETY INSTRUCTIONS-KEEP FOR FUTURE USE



Please read before use and keep for future

When punching;

- always ensure the machine is on a stable surface
- test punch scrap sheets and set the machine before punching final documents
- remove staples and other metal articles prior to punching
- never exceed the machines quoted performance

Keep the machine away from heat and water sources.

Never attempt to open or otherwise repair the machine.

## SET UP

1. Ensure the machine is on a stable surface



2. Check the waste try is empty and correctly fitted



# PUNCH

1. Adjusting paper guide to the corresponding paper size.  
Release attachment screw, adjust paper guide and fasten attachment screw.



2. Determine the diameter.  
Put the block under the measuring scale.  
Push slider downwards.  
Read the diameter of the binding element (e.g. 9/16" ).



3. Adjusting the margin turn right knob to the corresponding size

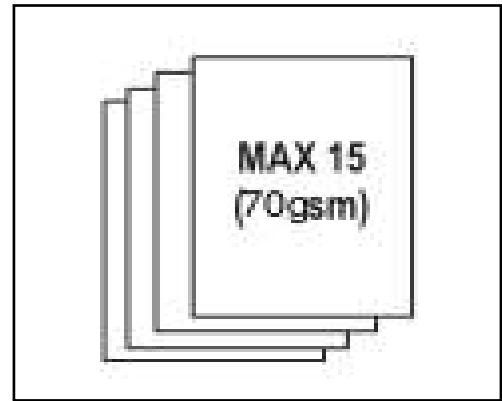


4. Insert paper into punching slot,  
Press punching lever forward until it stops,  
then return to original position



# PUNCH

5.Ensure the paper is less than 15 pieces



# BIND

1.Adjusting the wire diameter:  
turn the knob to the corresponding  
wire diameter before closing (e.g. 9/16")



2.Confirm the closing slot is correct

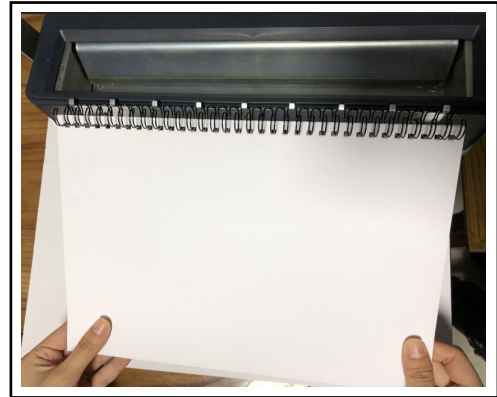


3.Insert binding element onto the hook and  
insert paper onto the binding element

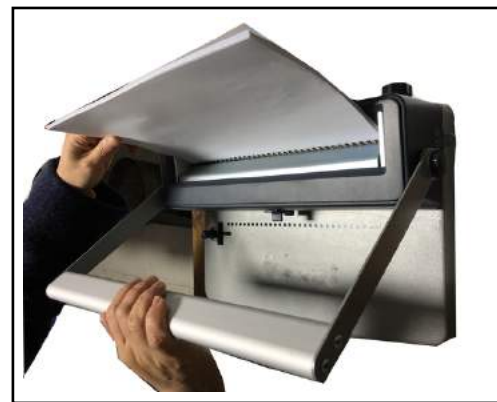


# BIND

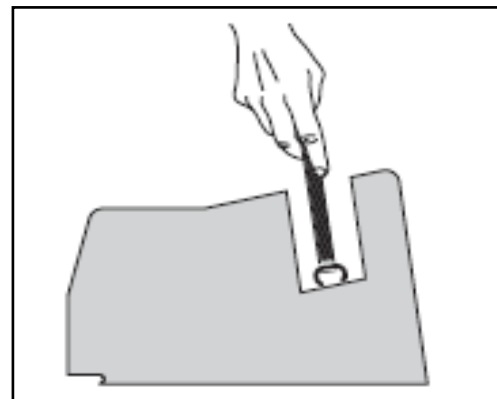
4. After the paper has been placed on the binding element from the holding fixture, hold the paper so that it does not slide out of the binding element.



5. Put Binding element in the closing unit



6. Binding element must stand vertically in the closing unit with opening of the binding element face down

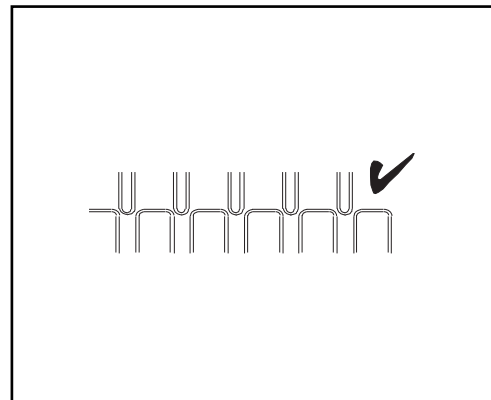


7. Press binding lever forward until it stops



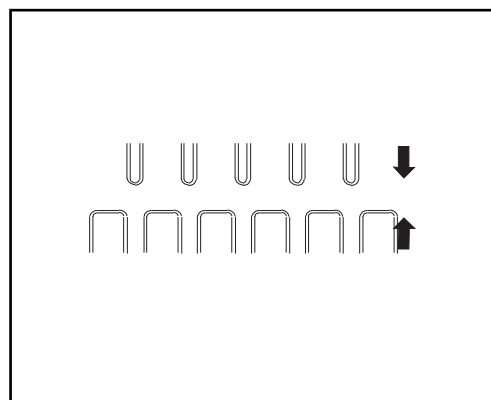
# CLOSE

## 1. Proper bind



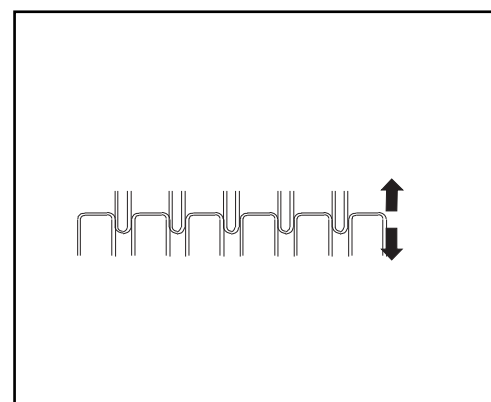
## 2. Binding under closed:

Adjust closing bar a little deeper.  
Turn knob slightly to the back.  
Press binding lever again.



## 3. Binding over closed:

Adjust closing bar a little higher.  
Turn knob slightly to the front.  
Close next book correct.



# REMOVAL OF WASTE CLIPPINGS

The waste tray is located under the machine and is accessed from the front side. For best results empty the tray regularly.

## TROUBLESHOOTING

<b>Problem</b>	<b>Cause</b>	<b>Solution</b>
Machine will not punch	Blockage	Check waste tray is empty. Check for blockage
Scale line is wrong, binding effect is not very good	The material of wire is different led to different bounce.	According to actual condition,adjust the open size.
Damaged hole edges	Possibly overloading the machine	Punch plastic covers with paper sheets, reduce number of sheets being punched.
Edge width cannot adjust	Adjustment plate to be blocked	Clear of paper in the gap between width plate and knife plate
Punch holes are not parallel to edge	debris is stuck dies	Take stiff card board and slide into the paper entry. move the cardboard slideways to release any stray clippings into the waste tray
Partial holes	Sheets not correctly aligned to punch pattern	Adjust edge guide and test punch scrap sheets until correct

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